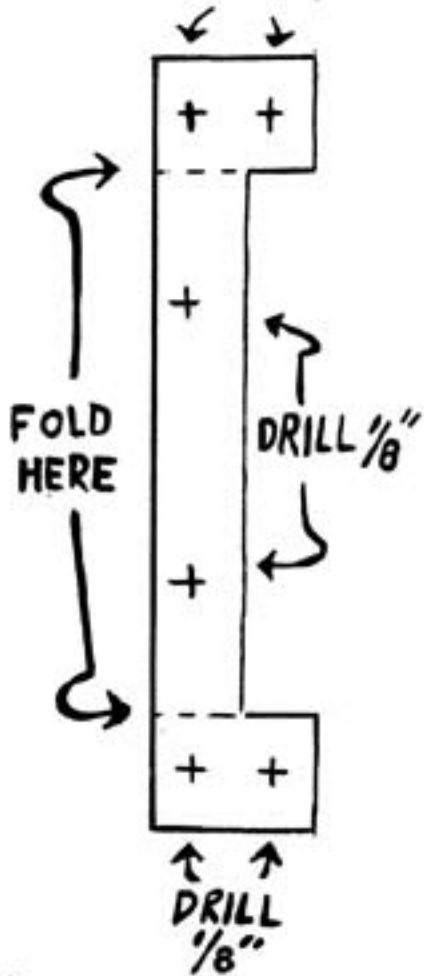


**FIG 1**

20 GAUGE STEEL

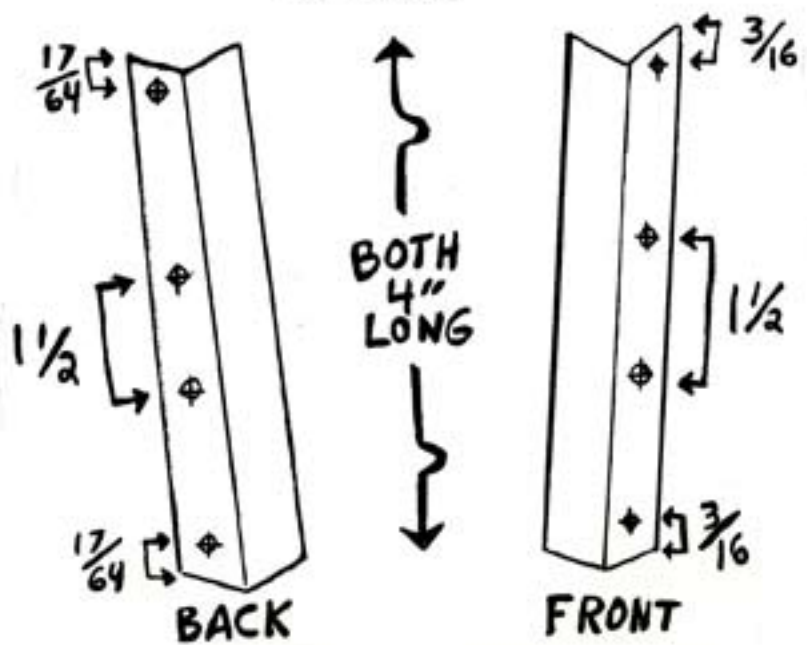
DRILL  $\frac{1}{8}$ "



HANG-UP HINGE  
BRACKET  
TEMPLATE

**FIG 2**

$\frac{1}{2}$ " x  $\frac{1}{2}$ " Aluminum angle  
 $\frac{1}{16}$ " thick



CIRCUIT BOARD  
BRACKETS